## *Chiusura* /Clampling Unit

| | | |
|---|---|---|
| Modello / Machine Type | / | SS25 |
| Forza chiusura / Clamping force | KN | 250 |
| Forsa Apertura / Opening force | KN | 24 |
| Corsa Apertura / Opening stroke | mm | 300 |
| Luce massima / Max.opening between heating plates | mm | 700 |

## Iniezione /Injection Unit

| | | |
|---|---|---|
| Massimo volume iniz. / Max. injection volume | $cm^3$ | 60 |
| Pressione max iniez. / Max. injection pressure | bar | 2800 |
| Zone riscaldo / Number of heating zones | pc | 1 |

## Idraulica /Hydraulic Unit

| | | |
|---|---|---|
| Pressione sistema /System pressure | bar | 250 |
| Capacità serbatoio /Tank volume | L | 140 |

## Dati elettrici /Electrical Equipment

| | | |
|---|---|---|
| Potenza totale / Total power | KW | 17.45 |
| Potenza motore / Motor Power | KW | 8.9 |
| Piani / Heating capacity of plates | KW | 1 |
| Controllo / Control voltage | V | 24 |

## Montaggio stampi / Dimensions Mould

| | | | |
|---|---|---|---|
| A | Anello centraggio / Positioning ring size | mm | 50 |
| B | Ugello / Nozzle inner diameter | mm | 6 |
| C | Spessore minimo / Min. mold thickness | mm | 304 |
| D | Distanza colonne (W)/Inner spacing of pull rod(W) | mm | 265 |

## Dimensioni /Machine specification

| | | |
|---|---|---|
| L × P ×H / L× W ×H | mm | 1450×2800×3600 |
| Peso /Total weight | Ton | 8 |